

Pyrazine-interior-embodied MOF-74 for selective CO₂ adsorption

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Abstract

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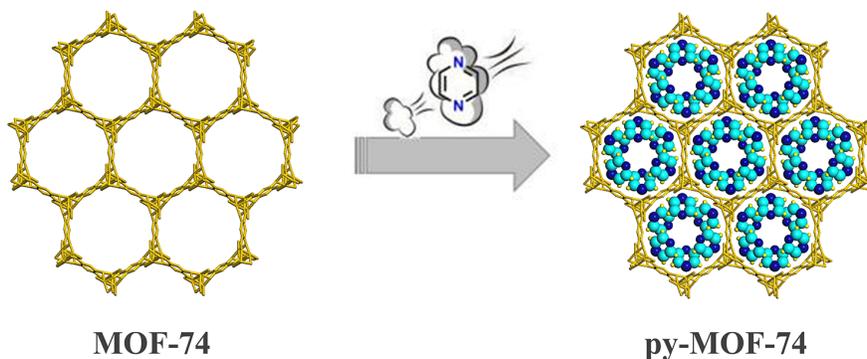
Keywords: Metal-organic frameworks, pyrazine-interior-embodied composites, cavity-occupying, selective adsorption, CO_2 capture

1 | Introduction

Carbon dioxide capture is an effective strategy to mitigate greenhouse effect and other related challenges. CO_2/N_2 separation technology is pivotal for post-combustion CO_2 capture since the flue gas from power plants is mainly composed of N_2 (70% ~ 75%) and CO_2 (10% ~ 15%)¹. Besides, CO_2 is also a harmful component for natural gas, especially under moisture condition². Therefore, separation of CO_2 from CH_4 is challenging but of great significance to methane upgrading³. Compared with traditional amine-scrubbing, adsorptive separation employing suitable porous materials is sought-after as a result of the ease of operation and low energy expenditure.

Metal-organic frameworks (MOFs) are promising adsorbents for their diversified chemical compositions and porous skeletons⁴⁻⁶. The advancement of MOFs has motivated their utility in gas separation and purification⁷⁻¹³. Selective adsorption on MOFs underpins isolating gases in high purity. The core is to significantly accentuate the adsorption discrepancy of a pair of gases (e.g., CO_2/N_2 , CO_2/CH_4) on MOFs, which is critical for selectivity in dynamic adsorption-based separation and membrane separation¹⁴⁻¹⁸. Cavity-occupying is an efficient solution to narrow the pore size, and thereby to reinforce the molecular recognition and selective adsorption of MOFs while retaining structural integrity. This operation would be more effective in MOFs with flexibility or with pore size significantly larger than molecule dimensions. Ban et al. demonstrated that the confinement of ionic liquid [bmim][Tf₂N] into the sodalite nanocage of ZIF-8 can tailor the cage size of ZIF-8, impeding the passage of the larger molecule and appreciably improve CO_2/N_2 selectivity from 19 to 100¹⁹. Liao et al. decorated hydrazine into the pore of a MOF. The composite also excels in selective adsorption of CO_2 at low pressure²⁰. Lin et al. loaded molecular-level polyethyleneimine into the nanopore of MIL-101, engendering lower CO_2 capacity but higher CO_2/N_2 selectivity in the constrained inner pore space²¹.

MOF-74 possessing abundant open metal sites take up significant saturable CO_2 capacity. However, the large pore of MOF-74 displays moderate CO_2 selectivity over N_2 and CH_4 ²². It is worthy to explore the possibility of improving CO_2 selectivity by cavity-occupying. Nitrogen-containing agents show good CO_2 affinity in terms of Lewis acid-base interactions but weaker binding with CH_4 and N_2 ²³. Therefore, introduction of the suitable nitrogen-containing agent as a cavity-occupant could be helpful for reducing the effective pore size of MOF-74, and simultaneously providing compensation sites for CO_2 trapping. In this work, we seek to demonstrate a platform based on MOF-74 for outstanding CO_2 selective adsorption. Pyrazine with dual “para-nitrogen” atoms was introduced into the pore of MOF-74 via a post vapor modification method (Scheme 1). One nitrogen atom of pyrazine is bonded to the open metal ions in MOF-74 with a minimal steric hindrance, and the other nitrogen atom of pyrazine provides potential affinity to CO_2 , resulting in a stable pyrazine-interior-embodied MOF-74 composite for boosting CO_2/N_2 and CO_2/CH_4 adsorption selectivity through varying the pyrazine loading content. Given the pore environment of MOF-74 after pyrazine modification, the selective adsorption of pyrazine-interior-embodied MOF-74 for C_4 olefine/paraffine was also investigated.



Scheme 1 A post vapor modification process to produce pyrazine-interior-embodied MOF-74.

2 | Experiment section

2.1 | Materials

Chemical reagents were commercially available and used without further purification. $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (98%) was obtained from Sigma-Aldrich. Pyrazine (99%) and 2,5-dihydroxyterephthalic acid (97%) were provided by Shanghai Aladdin Bio-Chem Technology Co., LTD. N, N-dimethylformamide (DMF, AR), ethanol (AR) and methanol (AR) were obtained from Sinopharm Group Co., LTD.

2.2 | Preparation of MOF-74 and py-MOF-74

Synthesis of MOF-74. Co-MOF-74 crystals were achieved by reaction of $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (1.03 mmol) and 2,5-dihydroxyterephthalic acid (dhtp, 0.330 mmol) in a mixed solvent (DMF/ethanol/water = 1: 1: 1 in volume, 24 mL in total) under a solvothermal condition (at 100°C for 24 h). Fresh-synthesized Co-MOF-74 were activated at 250 under a vacuum system for 12 h to generate open metal sites.

Synthesis of py-MOF-74. The activated MOF-74 was immediately transferred into a stainless-steel autoclave containing a certain amount of pyrazine in the glovebox filled with N_2 . The autoclave was heated at 110 for 1 d, in which MOF-74 was soaked in the high-density of pyrazine steam, producing pyrazine-interior-embodied MOF-74 (py-MOF-74). The pyrazine amount in the autoclave was changed in the post vapor modification process, resulting in the reactive molar ratio of Co^{2+} nodes in MOF-74 to pyrazine of 1: 0.5 for py-MOF-74a, 1: 1 for py-MOF-74b and 1: 10 for py-MOF-74c. After 24 h, py-MOF-74 was washed with methanol to remove the weakly binding pyrazine molecules, and treated under vacuum condition for sample activation.

2.3 | Structural characterizations

The X-ray diffraction (XRD) patterns were performed on Rigaku D/MAX 2500/PC with $\text{Cu K}\alpha$ radiation ($\lambda=0.154$ nm at 40 kV and 200 mA). The patterns were collected from 2° to 50° with a 5° min^{-1} scan speed at a normal pressure and room temperature. For thermogravimetric (TG) measurements, samples were treated with a heating rate of 10°C min^{-1} from 40°C to 750°C on a Netzsch STA 449F3 instrument under a 20 mL min^{-1} of N_2 flow. Fourier Transform Infrared (FTIR) spectra from 400 to 4000 cm^{-1} were recorded on a ThermoFisher Scientific Nicolet iS50 spectrometer.

2.4 | Gas adsorption experiments

Gas adsorption at 0-110 kPa was conducted on a Micromeritics ASAP 2020 Plus physisorption analyzer. The adsorption isotherms of gases were fitted with the dual-site Langmuir-Freundlich model (eq. 1)

$$q = \frac{q_1 k_1 p^{v_1}}{1 + k_1 p^{v_1}} + \frac{q_2 k_2 p^{v_2}}{1 + k_2 p^{v_2}} \quad (\text{eq. 1})$$

Where q (mmol g^{-1}) is the saturation adsorption amount, q_1 and q_2 (mmol g^{-1}) is the saturation capacity

on site 1 and site 2 of the adsorbent, respectively. The constant k_1 (kPa⁻¹) and k_2 (kPa⁻¹) represents the affinity coefficient for site 1 and 2, and v_1 and v_2 stands for the deviations of site 1 and site 2 from an ideally homogeneous surface, respectively. The variable p (kPa) is the total gas pressure. Based on ideal adsorbed solution theory (IAST), adsorption selectivity of gas was predicted according to the following equation (eq. 2)^{24,25}.

$$\frac{S_{a/b}}{S_{b/a}} = \frac{x_a/y_a}{x_b/y_b} \quad (\text{eq. 2})$$

Where x_a and x_b are the molar fraction of component a and b in the adsorbed state, respectively, and y_a and y_b are the molar fraction of component a and b in the gas state, respectively.

Virial equation (eq. 3) was employed to demonstrate the enthalpies of adsorption based on isotherms at two different temperature (298 K and 273 K)²⁵.

$$\ln p = \ln N + 1/T \sum_{i=0}^m a_i N^i + \sum_{j=0}^n b_j N^j \quad (\text{eq. 3})$$

Here, p is the pressure expressed in Pa, N is the amount absorbed in mol g⁻¹, T is the temperature in K, a_i and b_j are Virial coefficients, and m , n represent the number of coefficients required to adequately describe the isotherms. The values of the Virial coefficients a_0 through a_m were then used to calculate enthalpies (Q_{st}) of absorption using (eq. 4)²⁵.

$$Q_{st} = -R \sum_{i=0}^m a_i N^i \quad (\text{eq. 4})$$

3 | Results and discussion

3.1 | Characterizations of py-MOF-74

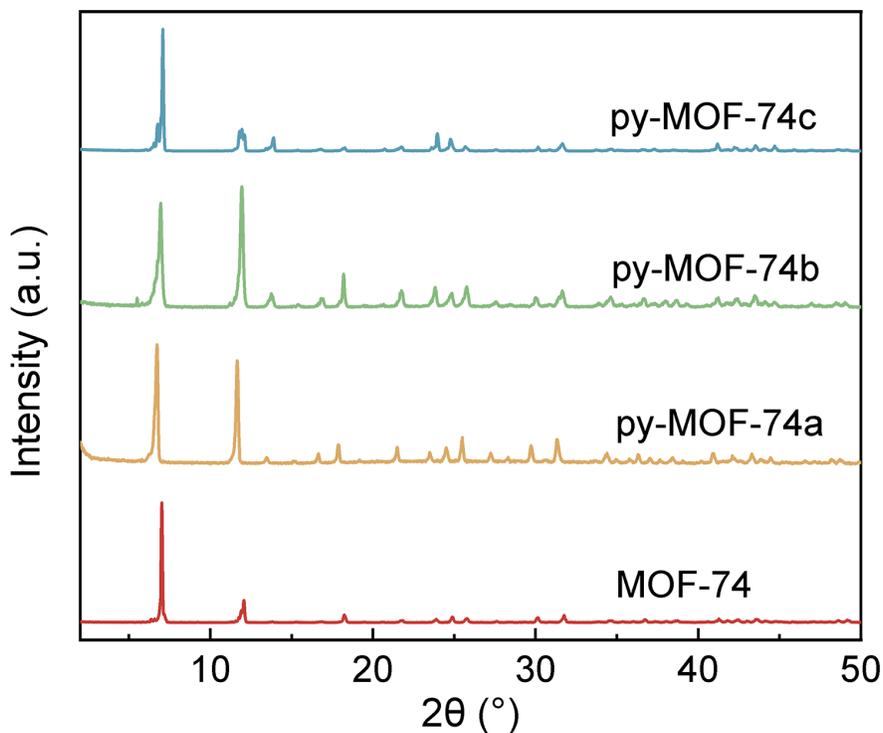


Figure 1 PXRD patterns of MOF-74 and py-MOF-74.

PXRD of MOF-74 show typical dominated diffraction peaks at 2θ of 7° and 12° , which is consistent with the simulated pattern obtained from the single-crystal structure. Pyrazine-modified MOF-74, namely py-MOF-74a, py-MOF-74b and py-MOF-74c show featured diffraction peaks analogous with that of MOF-74, indicative of no loss of crystallinity after pyrazine modification (Figure 1).

The pristine MOF-74 crystal maintains stability with a tiny weight loss before $\sim 420^\circ\text{C}$. An incipient structural decomposition appears at the higher temperature. Modified MOF-74 crystals show negligible weight loss below 250°C (Figure 2a), which has been beyond the vaporization temperature of pyrazine (115°C at 1 atm). It suggests that pyrazine molecules are embodied into the framework of MOF-74 by chemical bonds. It is worth mentioning that the introduction of pyrazine molecules improves the thermal stability of the MOF-74 framework; a significant weight loss appears after 500°C . In the light of above analysis, the weight loss of py-MOF-74 before this temperature, corresponding to the pyrazine removal, was utilized to estimate the pyrazine loading ratio. The weight loss for py-MOF-74a, py-MOF-74b and py-MOF-74c is 16.4, 26.0% and 33.9%, respectively, which can be translated into py-MOF-74 with the formula of $\text{Co}_2(\text{dhtp})(\text{py})_{0.765}$, $\text{Co}_2(\text{dhtp})(\text{py})_{1.37}$ and $\text{Co}_2(\text{dhtp})(\text{py})_{2.00}$. Py-MOF-74c permits one pyrazine molecule insert to one open metal site, giving the highest pyrazine loading content. A vibration peak at 440 cm^{-1} in FTIR spectra of pyrazine modified MOF-74 can be assignable to the formation of Co-N bonds (Figure 2b). And the peak becomes strong with the increase of pyrazine content. It further indicates that pyrazine molecules are bonded to the open metal sites [Co (II)] of MOF-74, forming pyrazine-interior-embodied composites. N_2 adsorption isotherms were measured at 77K (Figure 3a). The parent framework and modified MOF-74, except for py-MOF-74c, exhibit typical Type-I adsorption isotherms: a steep adsorption behavior at the relative pressure $P/P_0 < 0.01$ with the saturation capacity reaching 316, 138 and $68\text{ cm}^3\text{g}^{-1}$ for MOF-74, py-MOF-74a and py-MOF-74b, respectively. Owing to the blocking effect, N_2 can hardly access to the py-MOF-74c with the highest pyrazine loading. Accordingly, the Brunauer-Emmett-Teller (BET) surface area is 605, 300 and $42\text{ m}^2\text{ g}^{-1}$ for py-MOF-74a, py-MOF-74b and py-MOF-74c, which is inferior to parent MOF-74 ($1358\text{ m}^2\text{ g}^{-1}$). The block effect arising from pyrazine molecules also leads to a significant shift of pore size distribution

(PSD) from 9.85 nm (MOF-74) to 9.28 nm (py-MOF-74a). Further increasing the loading of pyrazine, the pore volume of py-MOF-74b and py-MOF-74c sharply shrinks, along with the PSD almost undetectable by the current gas probe. We suppose the existence of extremely narrow pores in py-MOF-74, which are inaccessible to N_2 molecule.

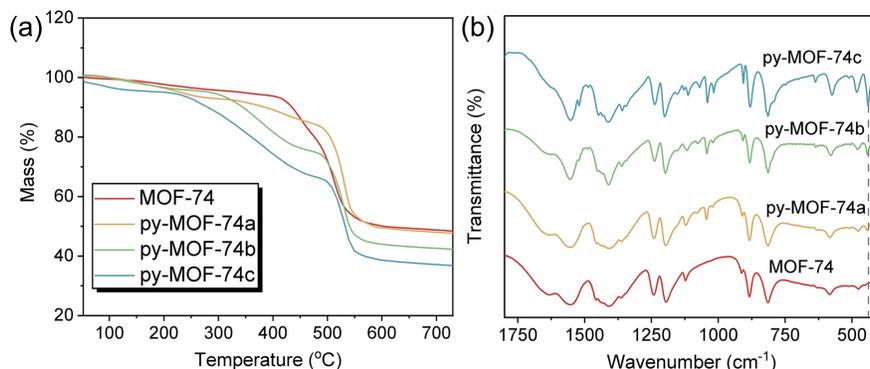


Figure 2 TG curves (a) and FTIR spectra (b) of MOF-74 and py-MOF-74.

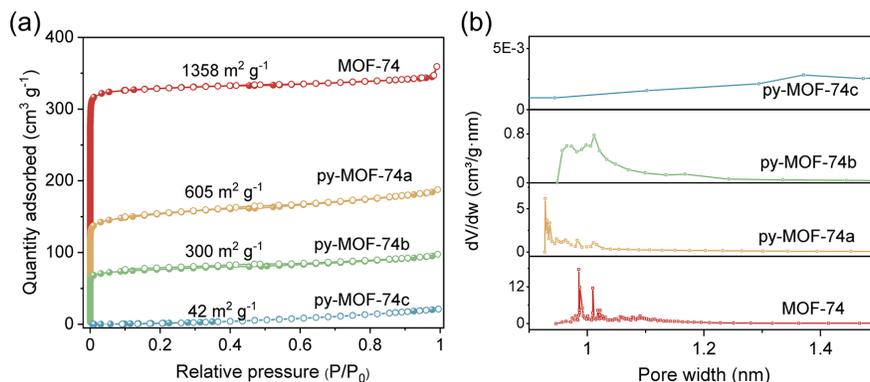


Figure 3 Nitrogen adsorption isotherms of MOF-74 and py-MOF-74 at 77 K (a) and corresponding PSDs analyzed by Horvath-Kawazoe method (b).

3.2 | Selective adsorption of CO_2 on py-MOF-74

3.2.1 | Adsorption isotherms

Gas adsorption of CO_2 , CH_4 and N_2 executed on MOF-74 and py-MOF-74 at 298 K are depicted in Figure 4. The isotherms were fitted by the dual-site Langmuir-Freundlich model (Table S1-S4). As shown in Figure 4a, the uptake capacity of CO_2 amounts to 6.65 mmol g^{-1} (29.3 wt.%) at 100 kPa, whereas it adsorbs relatively low quantity of CH_4 (1.25 mmol g^{-1} , 5.50 wt %) and N_2 (0.65 mmol g^{-1} , 2.86 wt.%). The adsorption properties of pyrazine-interior-embodied MOF-74 were further examined. As shown in Figure 4b-4d, the uptake capacity of CO_2 at 298 K is 2.32 mmol g^{-1} (10.21 wt.%) and 1.35 mmol g^{-1} (5.95 wt.%) for py-MOF-74a and py-MOF-74b, respectively, presenting a proportional correlation with the BET surface area of materials (as shown in Figure 5). Nevertheless, the saturation uptake of py-MOF-74c at 100 kPa reaches 1.07 mmol g^{-1} (4.71 wt.%), far beyond the theoretically anticipated value, which indicates that the inserted pyrazine with one dangling N atom can be available as a compensation site for trapping CO_2 by terms of Lewis acid-base interactions. This value is also comparable to the saturation uptake of some well-known MOF materials at 100 kPa and 298 K, such as ZIF-8 (3.30 wt.%)¹⁹, ZIF-95 (3.87 wt.%) and ZIF-100 (4.21

wt.%)²⁶. Besides, py-MOF-74c exhibits a steep adsorption behavior below 10 kPa over py-MOF-74a and py-MOF-74b, which further proves the special affinity of this composite to CO₂. Owing to the pyrazine blocking effect, the adsorption capacity of larger molecules CH₄ and N₂ on modified MOF-74 also significantly reduces.

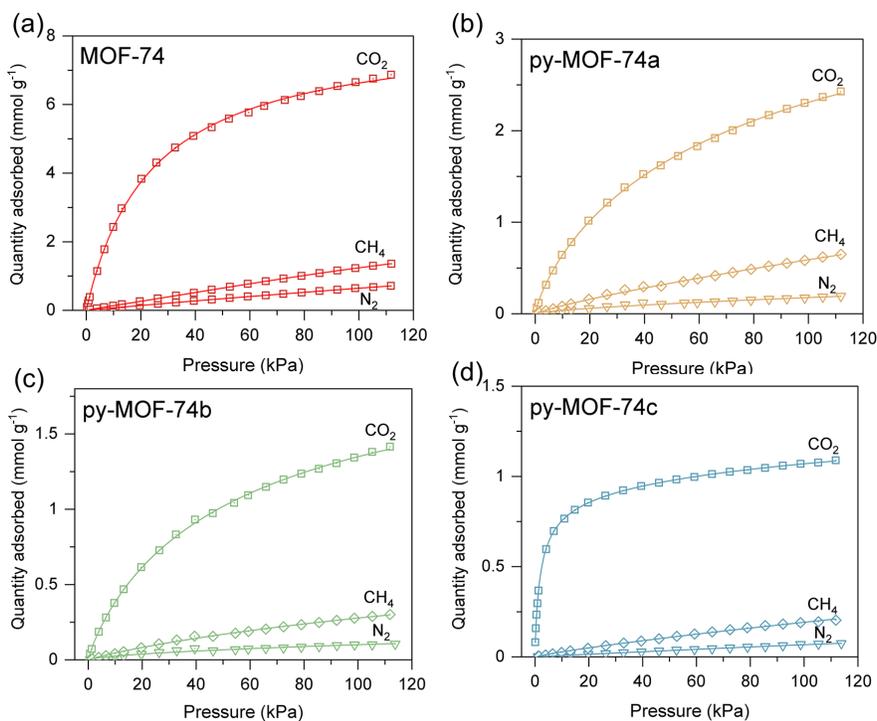


Figure 4 CO₂, CH₄ and N₂ adsorption isotherms of MOF-74 and py-MOF-74 at 298 K. Symbols and solid lines denote experimental points and curves fitted by dual-site Langmuir-Freundlich model, respectively.

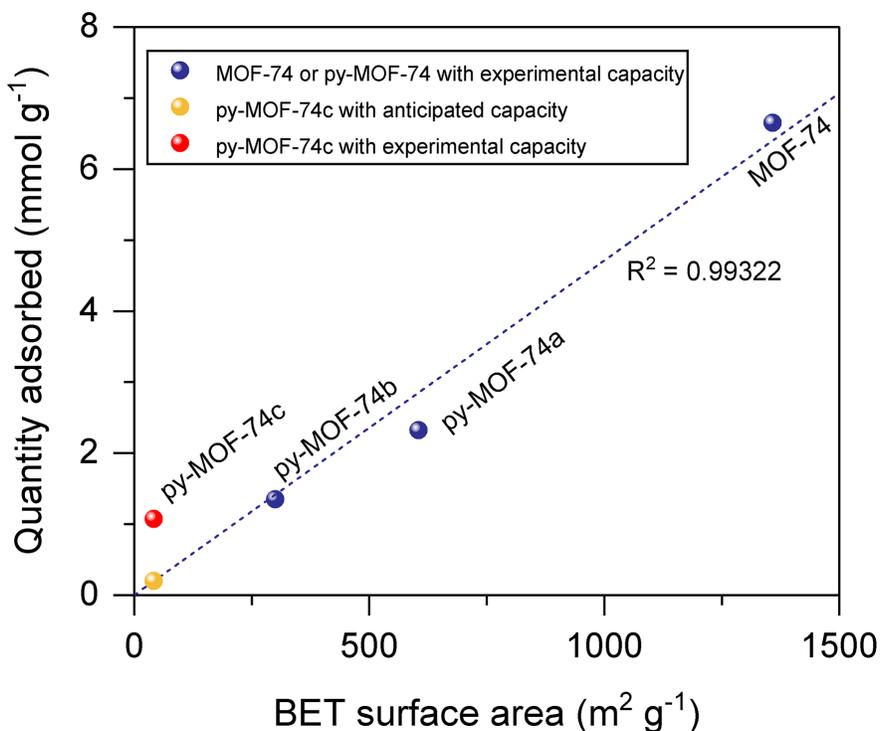


Figure 5 The proportional correlation between CO₂ uptake capacity with the BET surface area of materials. The dash line is fitted by using the experimental results of MOF-74, py-MOF-74a and py-MOF-74c.

3.2.2 | Zero coverage adsorption enthalpies

Adsorption enthalpies (Q_{st}) were determined by Virial equation (Figure S1-S6) based on single-component isotherms at 298 K and 273 K. The zero coverage Q_{st} of CO₂ on MOF-74 and py-MOF-74 is higher than that of CH₄ and N₂, indicating special affinity of CO₂ to frameworks. The zero coverage Q_{st} of CO₂ on MOF-74 is 33.6 kJ mol⁻¹. The zero coverage Q_{st} shows a drop trend with the introduction of py (Table 1), since the open metal sites were partially or completely capped by pyrazine molecules. Furthermore, the lowest zero coverage Q_{st} of CO₂ appears on py-MOF-74c with ultimate pyrazine insertion. It provides an indirect proof of pyrazine positioning into the parent framework. In short, the zero coverage Q_{st} of py-MOF-74 for CO₂ is moderate, which would facilitate the effective diffusion and regeneration processes. This trait is important for practical adsorption and membrane separation.

Table 1 Zero coverage adsorption enthalpies (Q_{st}) of CO₂, N₂ and CH₄ on MOF-74 and py-MOF-74

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3.2.3 | CO₂/CH₄ and CO₂/N₂ adsorption selectivity

Adsorption selectivity of CO₂/CH₄ and CO₂/N₂ predicted on the basis of IAST was employed to evaluate the competitive adsorption potential of pyrazine-interior-embodied MOF-74. As shown in Figure 6a, the adsorption selectivity of py-MOF-74a and py-MOF-74b for the equimolar binary CO₂/CH₄ is 9.8 and 19.9 at 100 kPa, respectively, lower than the parent MOF-74. However, further increasing the pyrazine content is profitable to the improvement of selectivity of CO₂/CH₄. Py-MOF-74c with ultimate pyrazine insertion displays the highest selectivity (598), which is 17 times of that of parent MOF-74. It suggests that the molecular sieve effect dominates the CO₂ selectivity in this case. Furthermore, py-MOF-74c shows overwhelming

advantages over other MOFs in adsorptive CO₂/CH₄ selectivity, for instance, ZU-66 with selectivity of 136²⁷, Co-btz-ht with selectivity of 63²⁸ and IRH-3 with selectivity of 27²⁹ at 298 K. Pyrazine-bonded into the MOF-74 framework can also significantly widen the adsorption gaps between CO₂ and N₂ as a result of their differences in boiling point and polarizability besides molecular size (Table 2). The three modified materials show significantly higher adsorption selectivity than the original material for CO₂/N₂ (Figure 6b and 6c). For 50: 50 CO₂/N₂ mixture, pyrazine modified materials show the adsorption selectivity greatly superior to MOF-74, for example, py-MOF-74c with selectivity of 451 at low pressure (40 kPa) (Figure 6b and 6c). Unexpectedly, for py-MOF-74b with the moderate pyrazine loading, the competitive adsorption effect between CO₂ and N₂ can be amplified with the increase of pressure. The adsorption selectivity of CO₂/N₂ for py-MOF-74b reaches 1711 at 100 kPa and 298 K, which is 35 times of that of MOF-74 and much higher than that of the famous MOFs used for CO₂ selective adsorption, such as an exceptional candidate PCN-200 (260, at 296 K)³⁰. Moreover, for 15: 85 CO₂/N₂ (simulated flue-gas) mixture, py-MOF-74c also exhibits the optimal adsorption selectivity. For example, the adsorption selectivity at 100 kPa and 298 K follows the order of py-MOF-74c (471) > py-MOF-74b (147) > py-MOF-74a (87) > MOF-74 (49). In brief, the competitive adsorption potential of py-MOF-74c for CO₂ over N₂ is greatly superior to previously reported MOFs at analogous conditions, such as NJFU-2a (195)³¹, Zn(imPim) (106)³² and BTU-11 (43)³³. These results indicate that pyrazine-interior-embodied MOF-74 display exceptionally selective CO₂ adsorption properties, which make them good candidates for MOF membrane materials and nanofillers of mixed matrix membranes that are implemented in dynamic CO₂ separations.

Table 2 Physical parameters³⁴ of CO₂, N₂ and CH₄

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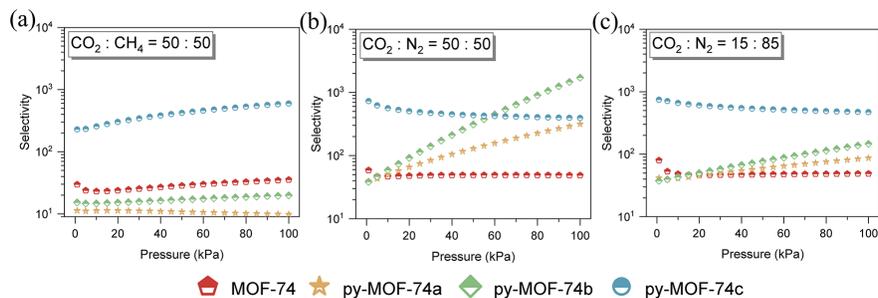


Figure 6 Adsorption selectivity of MOF-74 and py-MOF-74 predicted by IAST for the binary mixture with the specific molar ratio at 298 K.

3.3 | Selective adsorption of C₄ olefine on py-MOF-74

Considering the basic nature of dangling N atom of pyrazine, we envisage that py-MOF-74 with narrow pores could enable selective adsorption of more acidic but smaller olefine instead of paraffine. Accordingly, pure-component isotherms were collected at 298 K to investigate the selective adsorption properties of C₄ olefine on py-MOF-74 and their separation potential of C₄ olefine from paraffine, processes that are relevant for petrochemical industries. Figure 7a reveals Type-I isotherms of olefine and paraffine on MOF-74 and py-MOF-74. MOF-74 displays a tiny adsorption difference between n-butene and n-butane. As a result of the block effect of pyrazine, the absolute capacity of gas molecules reduces, which is similar with the CO₂adsorption result. However, the adsorption difference of py-MOF-74a for n-butene and n-butane becomes obvious. According to the IAST prediction (Figure 7b, Table S5-S7), the optimal ideal adsorption selectivity of n-butene over n-butane appears at py-MOF-74a (Figure 7b), which is distinct from the CO₂ selective adsorption results. For the selective adsorption of the larger C₄ olefine, on the one hand, py-MOF-

74a with the lowest pyrazine loading content and thereby suitable pore space displays affinity to more acidic n-butene over n-butane. On the other hand, the narrowing pore space of py-MOF-74a, compared with the parent framework, could distinguish the molecular difference of n-butene and n-butane (kinetic diameter, 0.446 nm versus 0.469 nm)³⁵, widening the adsorption gaps between these two molecules. Therefore, the adsorption selectivity of n-butene/n-butane increases from 0.7 (MOF-74) to 3.4 (py-MOF-74a).

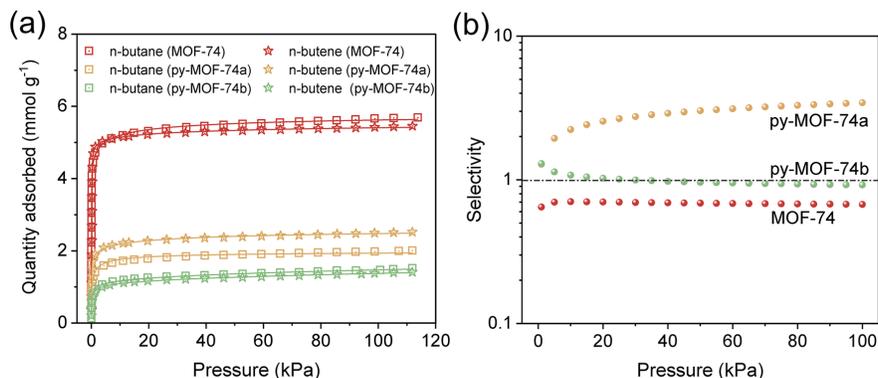


Figure 7 Adsorption isotherms of n-butane and n-butene on MOF-74 and py-MOF-74 at 298 K (a) and the corresponding n-butene/n-butane adsorption selectivity for the equimolar binary mixture at 298 K predicted by IAST (b).

4 | Conclusions

In summary, pyrazine-interior-embodied MOF-74 composites were prepared through a post vapor modification process. Owing to the blocking effect of pyrazine molecules, the composites can significantly widen the adsorption gaps between CO₂ and its counterparts (CH₄ and N₂), resulting in lower saturation uptake for gases albeit with much higher selectivity. We also underline the stability of pyrazine-interior-embodied MOF-74. Pyrazine molecules can hardly escape from the composites at its boiling point, and the composites display higher thermal stability than the parent framework MOF-74, which is attributed to the chemical insertion of pyrazine to the open metal ions of MOF-74. The pyrazine-interior-embodied MOF-74 composites that display significant CO₂ selectivity and moderate adsorption enthalpies would be good candidates in dynamic adsorption-based separation and membrane separation.

Acknowledgements

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Conflict of interest

The authors declare no potential conflict of interest.

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Supporting information

Additional supporting information may be found online in the Supporting Information section at the end of this article.